



High-Fidelity Analysis of a Boundary Layer Ingesting Fan

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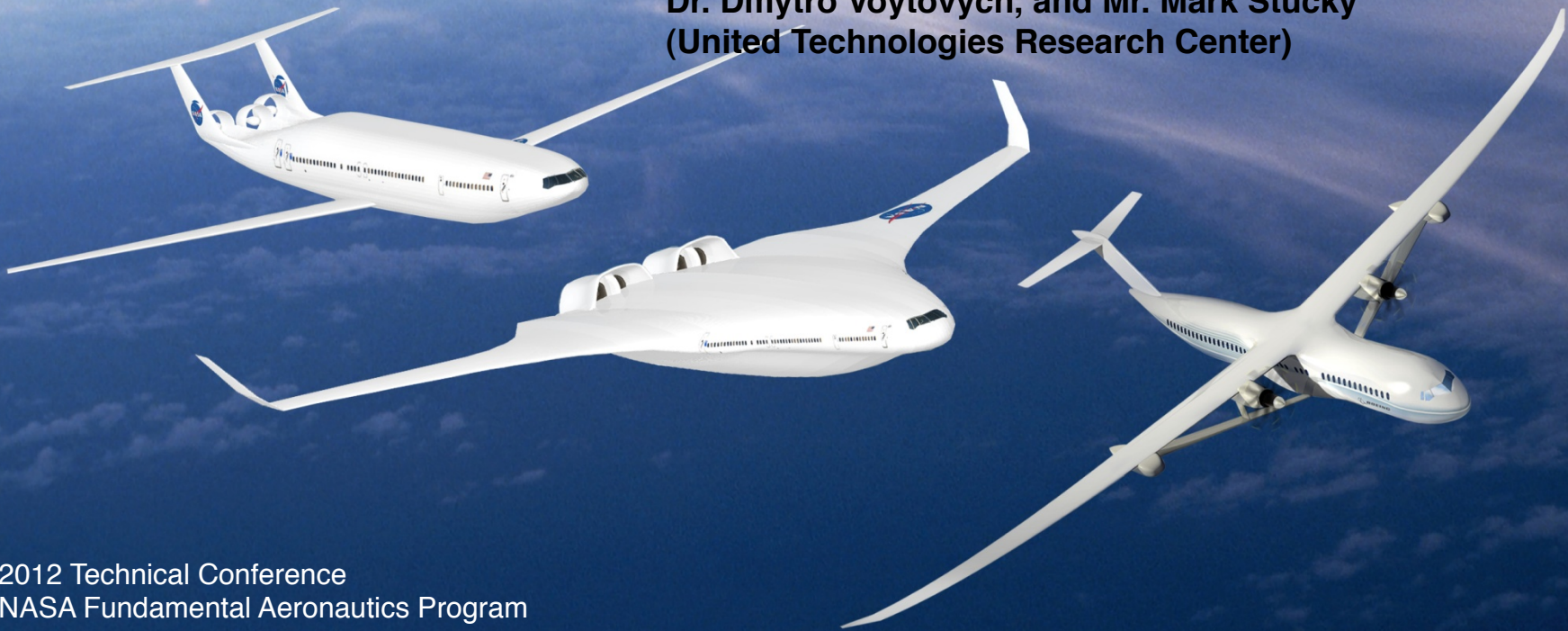
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Outline



- Background & Technical Challenges
- Goals and Objectives
- Fan CFD Analysis – TURBO-AE Code
- Fan Performance – Clean Inflow, Distorted Inflow
- Aeroelastic Formulation
- Structural Dynamics
- Inlet Distortion Forced Response, Dynamic Stress
- Blade Vibrations – Flutter Stability
 - Clean Inflow
 - Distorted Inflow
- Summary and Future Work

Background



- Boundary Layer Ingestion (BLI) Propulsion has the potential for significant reduction in Aircraft Fuel Burn (5-10%)
- Previous studies referenced in 2011 FAP presentation by Razvan Florea:

Bangert, et al., NASA-CR-3743 (1983)

Daggett, et al., NASA-CR-2003-212670

Berrier, NASA-TP-2005-213766

Campbell, AIAA 2005-0459

Kawai, et al., NASA-CR-2006-214534

Carter, AIAA JOA 2006, Vol 43, No. 5

Plas, MIT PhD Thesis 2006

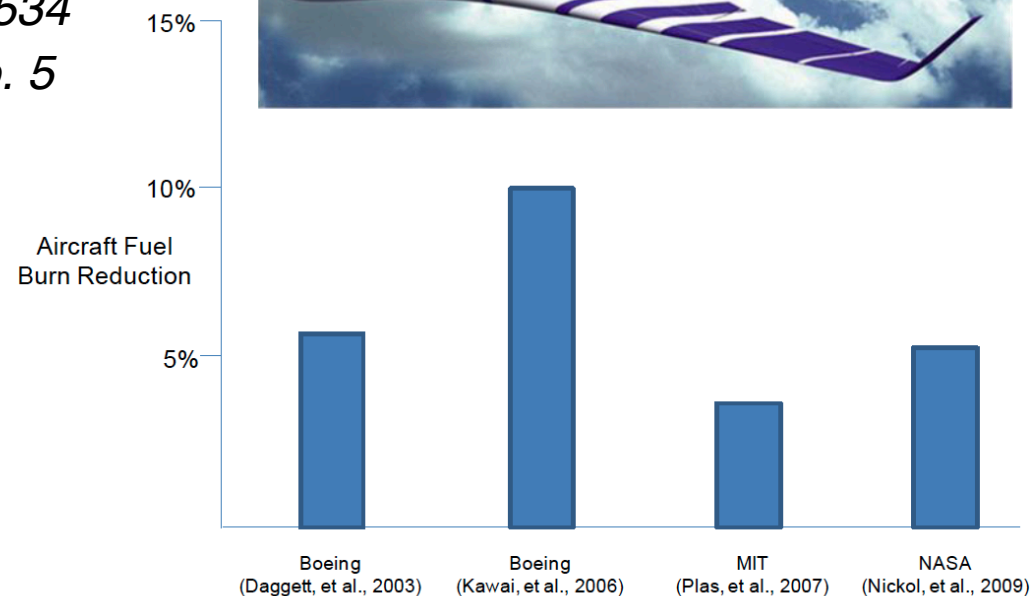
Plas, et al., AIAA 2007-450

Kawai, NASA-CR-2008-215141

Nikol, NASA-TM-2008-215112

Drela, AIAA 2009-3762

Nikol, McCuller, AIAA 2009-931





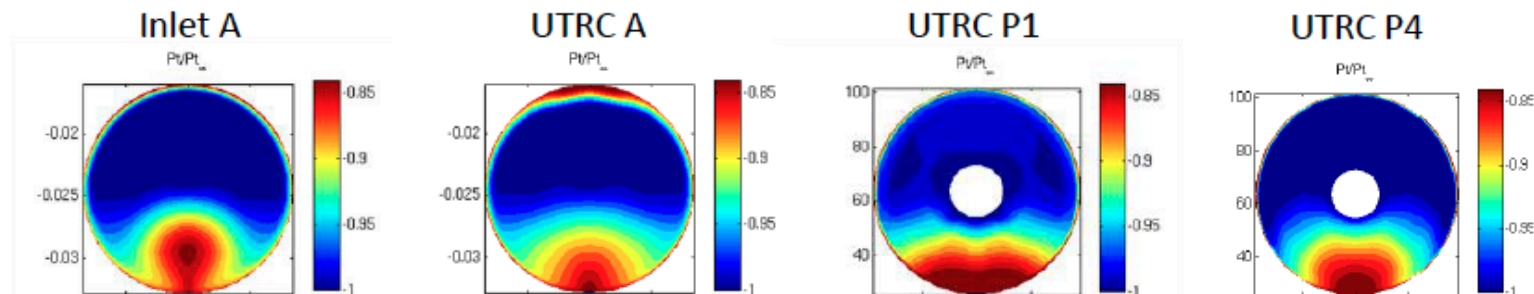
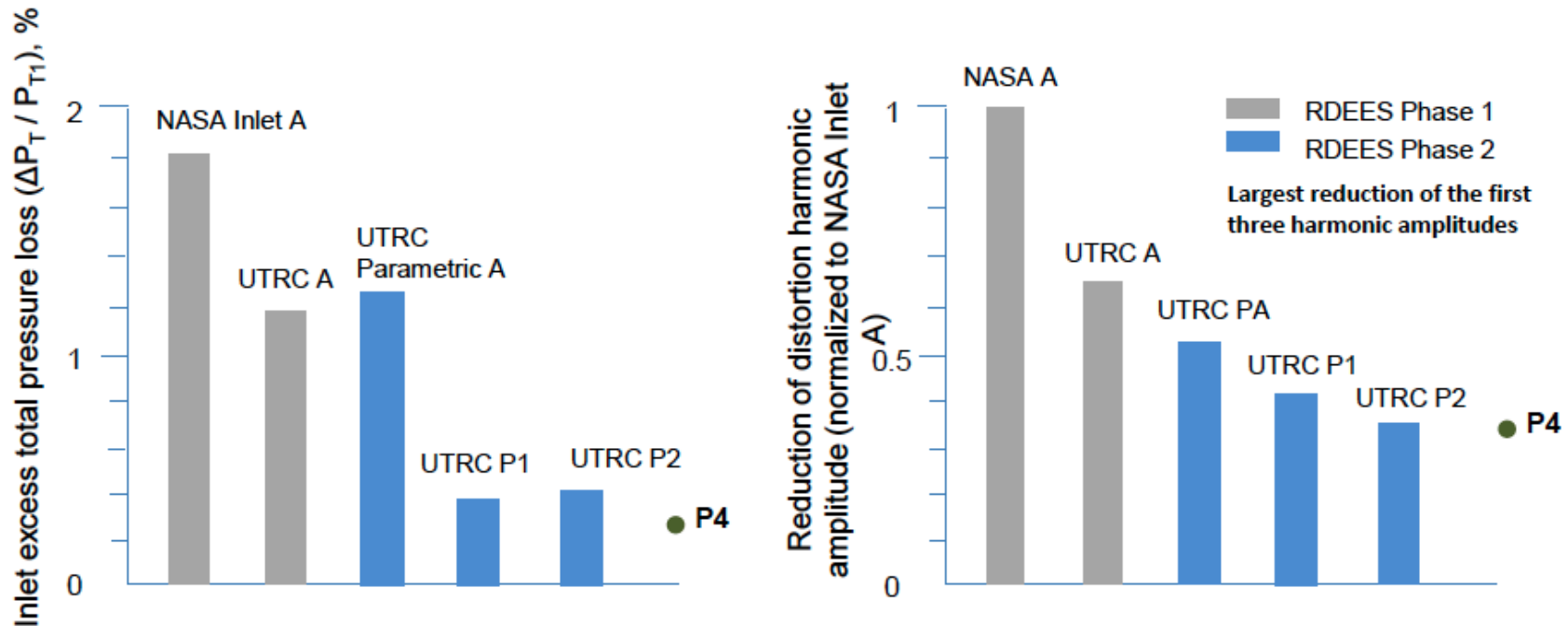
Technical Challenges

- The potential benefits of Boundary Layer Ingestion (BLI) Propulsion can be diminished by considerations of
 - Inlet total pressure loss
 - Fan efficiency reduction
 - Fan stall margin reduction
 - Fan aeromechanics
(dynamic stresses and flutter stability)

Optimization-Based Parametric Inlet Design

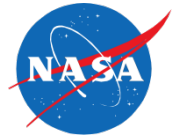


- Inlet excess pressure loss reduced ~4-5x relative to original Inlet A starting point*
- Dominant distortion harmonic amplitudes reduced ~30-50% relative to original Inlet A starting point*



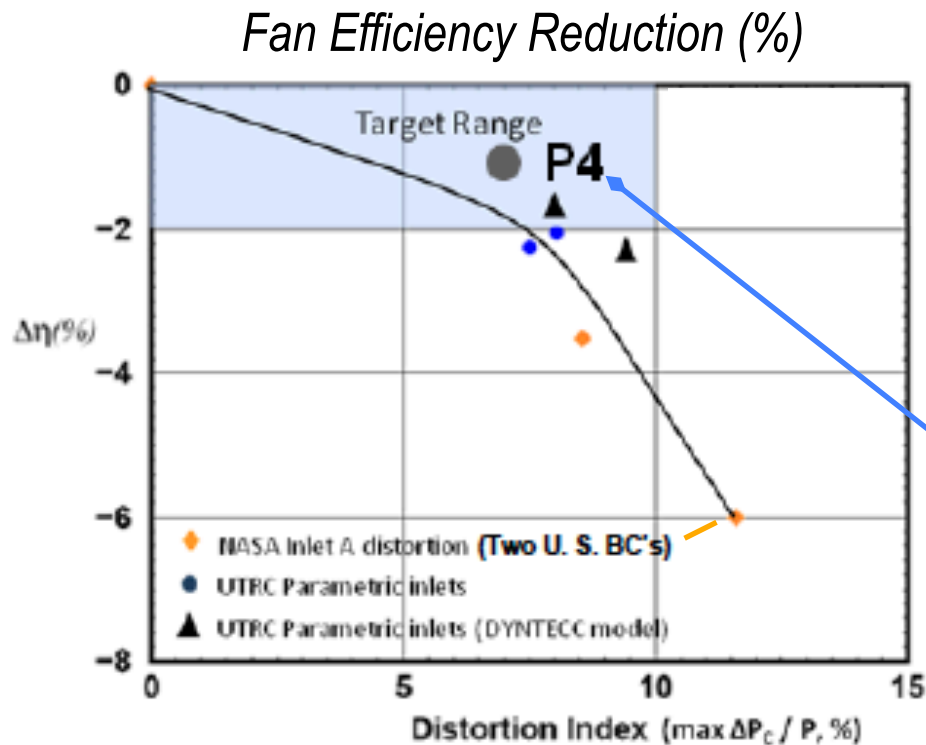
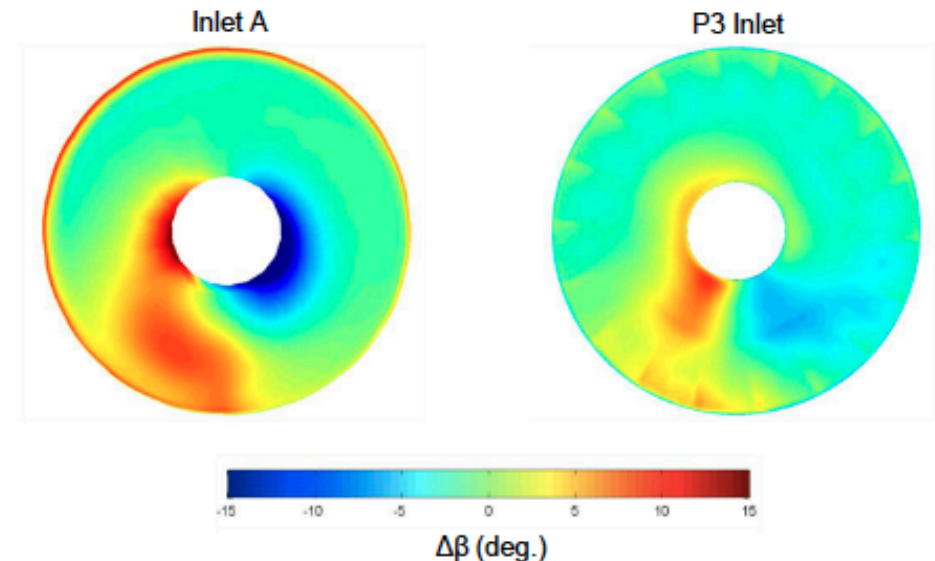
Aerodynamic Interface Plane (AIP) total pressure contours

Fan Efficiency with Distortion-Optimized Inlet



Inlet significantly improves fan interaction with incoming distortion

Excursions in Fan Blade Leading Edge Relative Incidence from Clean Inflow



Inlet enables fan to meet performance target



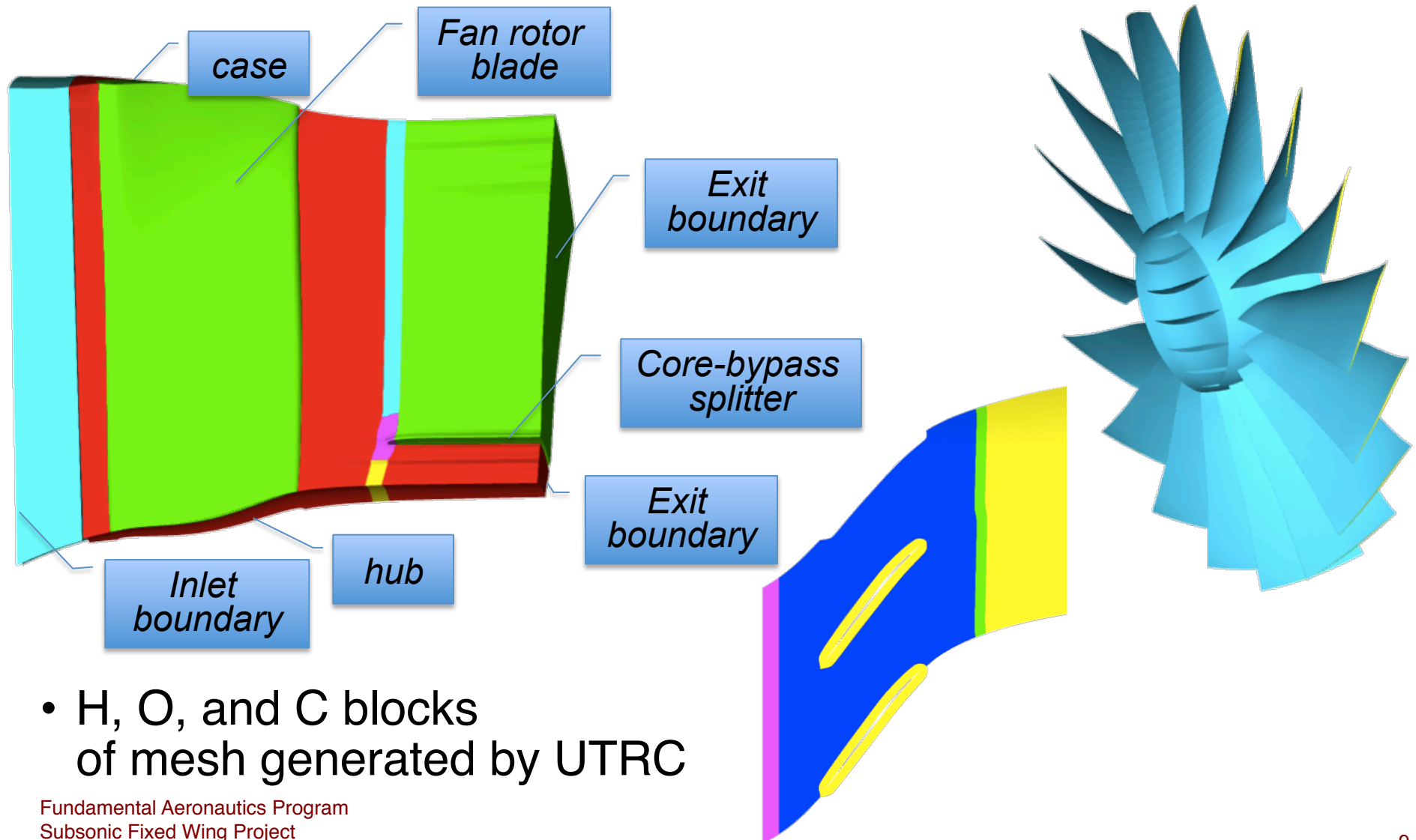
Fan CFD Analysis – TURBO Code

- Implicit, finite-volume solver
- Reynolds-Averaged Navier Stokes equations
- Structured multi-block code
- Multi blade-row code
- k-epsilon turbulence model
- Inlet distortion boundary condition
- Throttle exit boundary condition

- Dynamic grid deformation for blade vibration
- Prescribed harmonic blade vibrations with energy method to evaluate flutter stability

Fan Computational Domain

- Analysis of an Aero Design Iteration (not the Final Design)

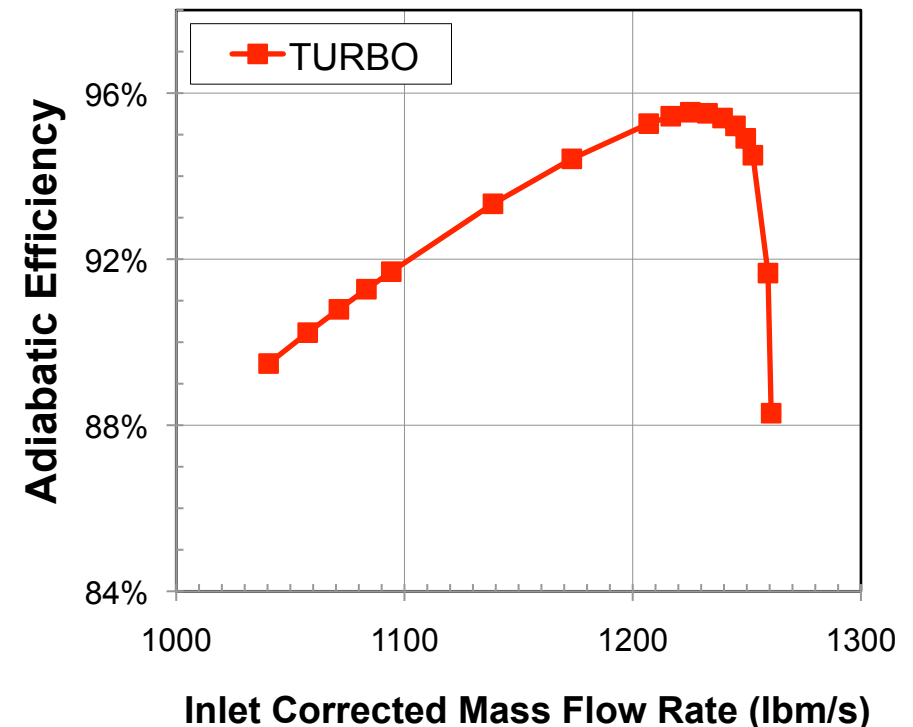
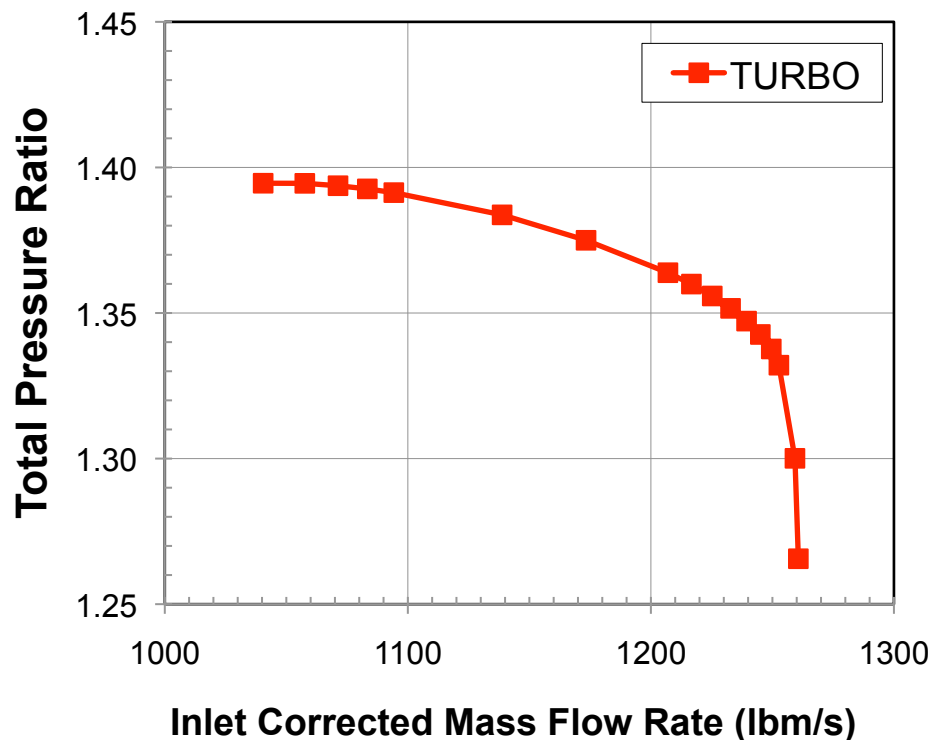


- H, O, and C blocks of mesh generated by UTRC

Fan Performance – Clean Inflow



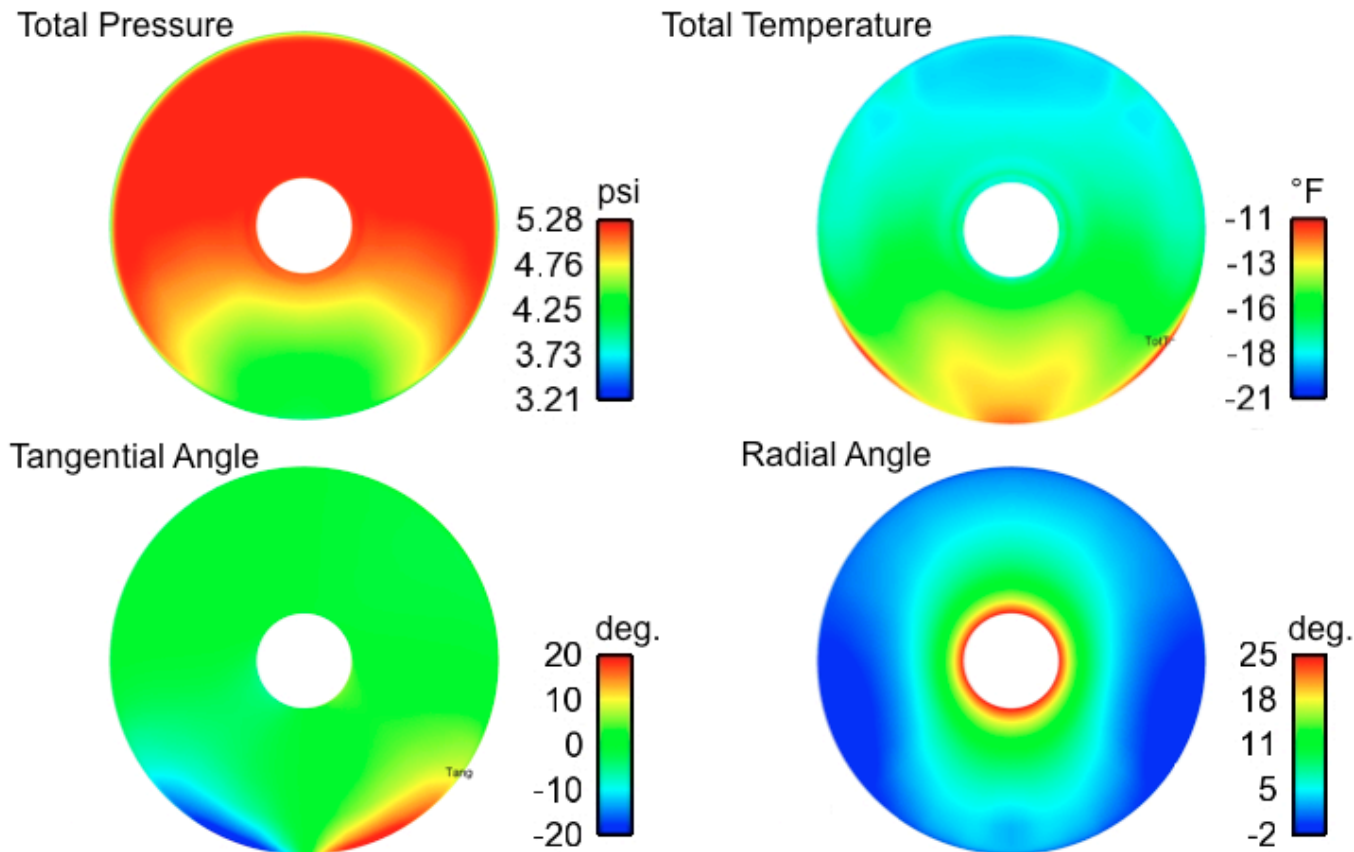
- TURBO code (RANS solver) used with radial inlet profile of total pressure, total temperature, and flow angles
- Speedline traversed by setting exit throttle condition and converging flow solutions



Inlet Flowfield Provides Distortion Pattern

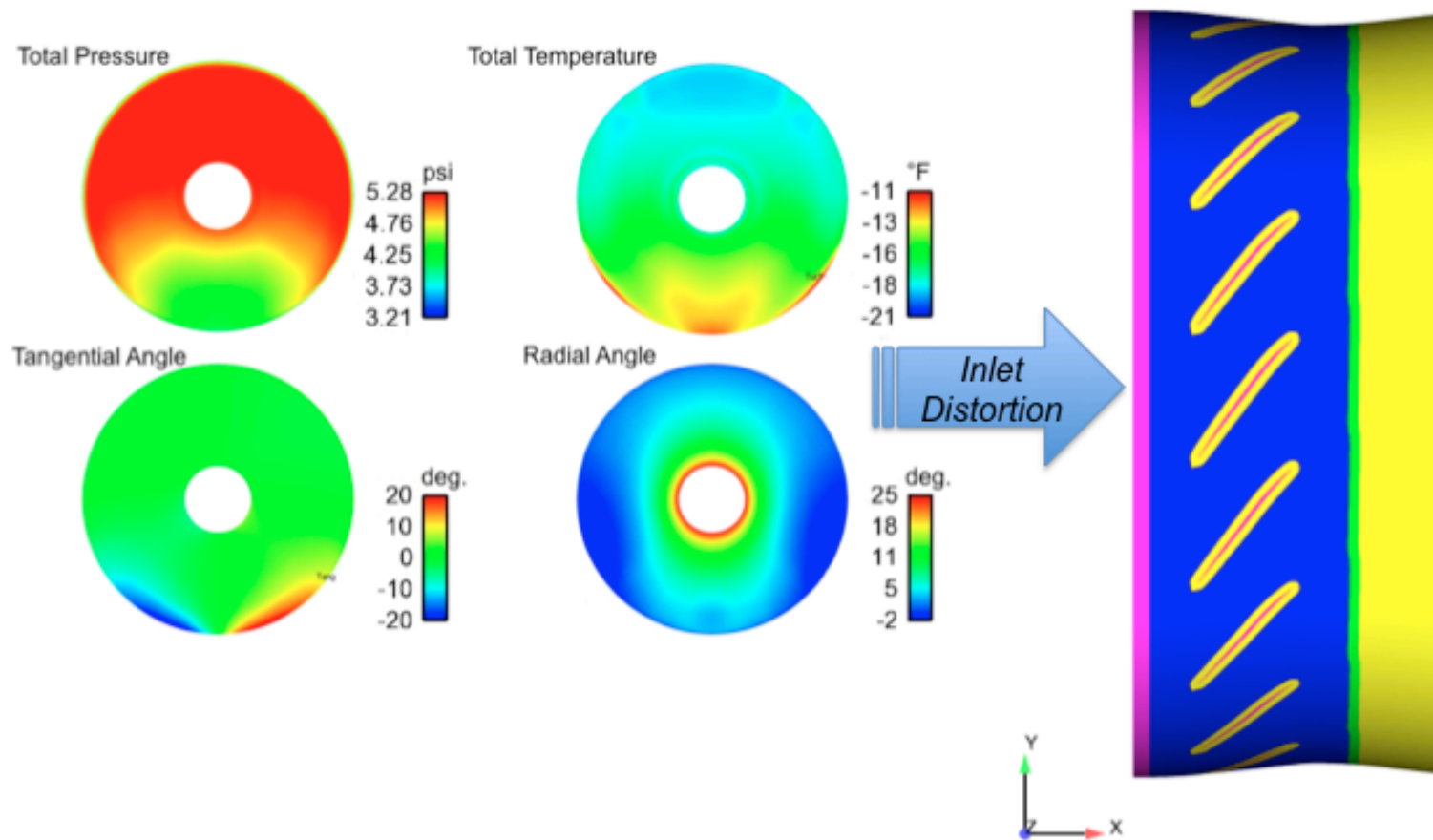


- Inlet flow computations were performed at UTRC for an inlet design iteration (not final design) and the flowfield results were provided to NASA



Fan Computation with Inlet Distortion

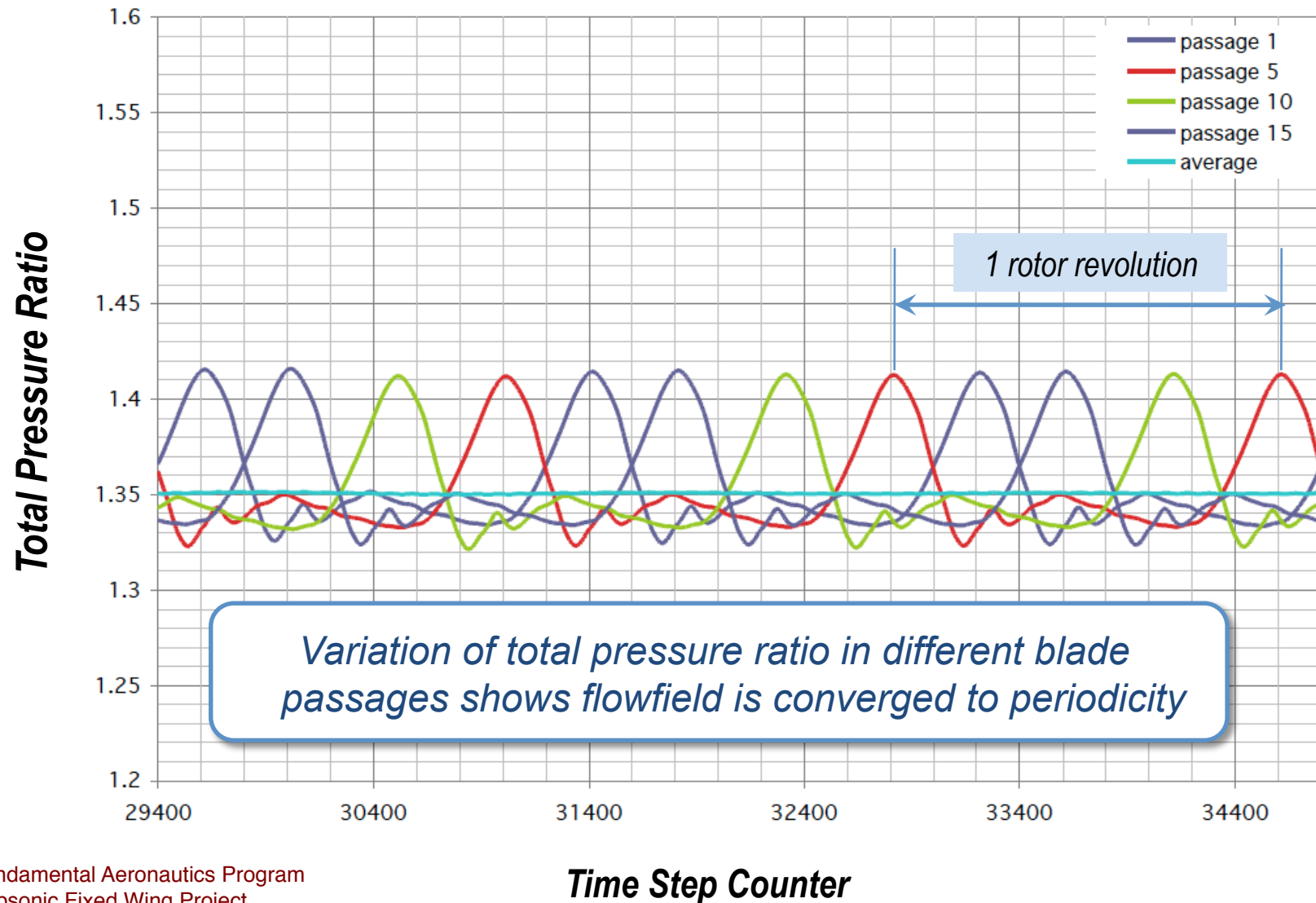
- Inlet distortion is prescribed as boundary condition at inlet boundary of the fan computational domain (18-blade fan rotor and splitter)



Periodicity of Flowfield Around the Rotor



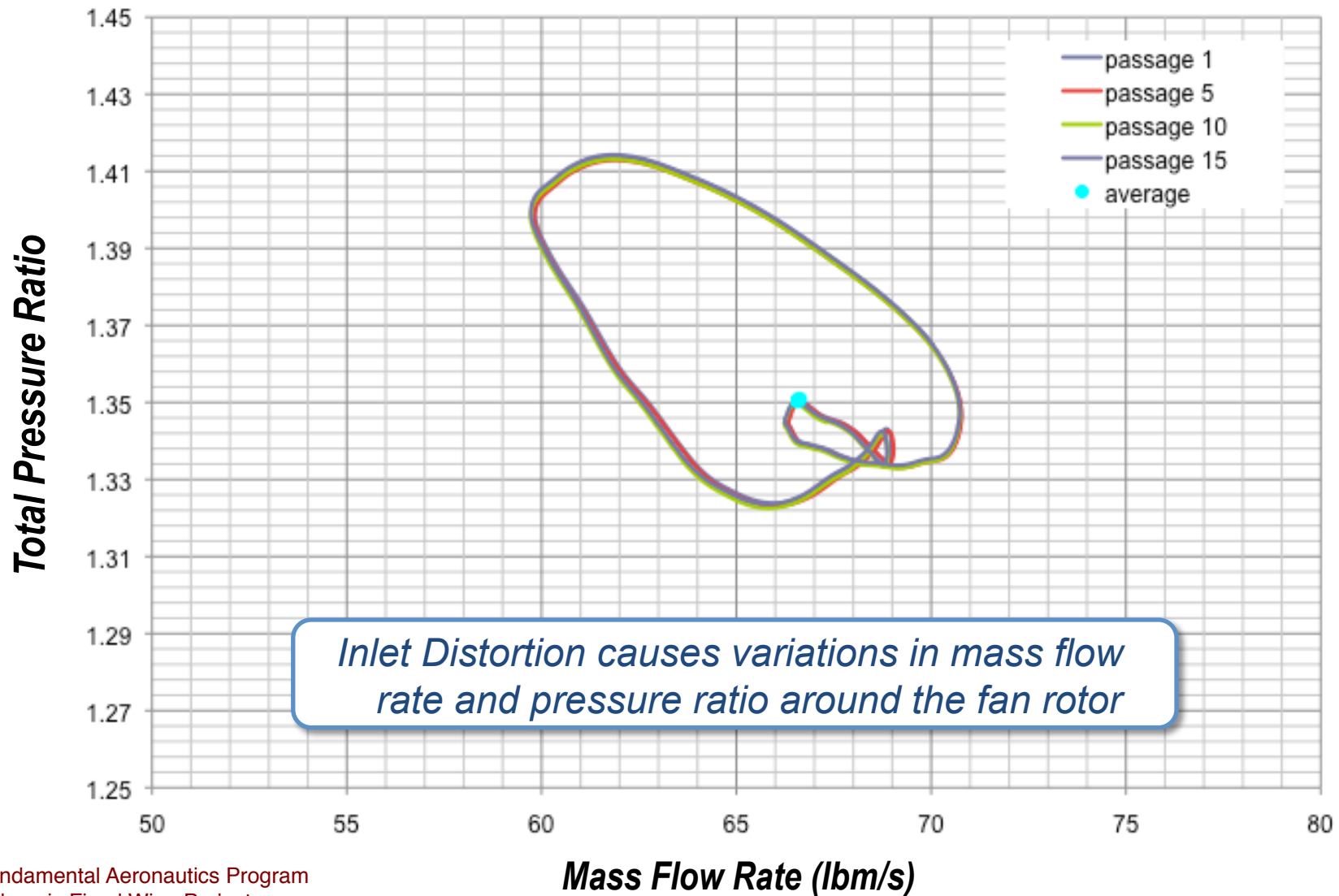
- Total pressure ratio for various blade passages



Periodicity of Flowfield Around the Rotor



- Total pressure ratio for various blade passages





Aeroelastic Formulation

- Blade structural dynamics modal equations with aerodynamic load

$$[M]\{\ddot{q}\} + [K]\{q\} = \{AD\}$$

*$\{AD\}$ is the motion-independent aerodynamic load vector –
Modal Force*

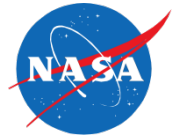
$$AD_i = \int \vec{\delta}_i \cdot p d\vec{A}$$

Modal Force** computation requires **unsteady pressure** and **modal displacements

$$\{q\} = \left[[K] - \omega^2 [M] \right]^{-1} \{AD\}$$

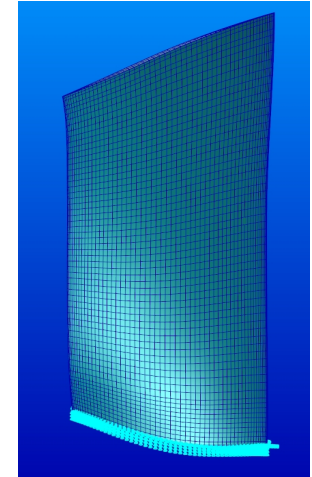
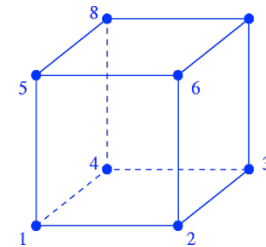
Forced Response

Structural Dynamics Model & Results

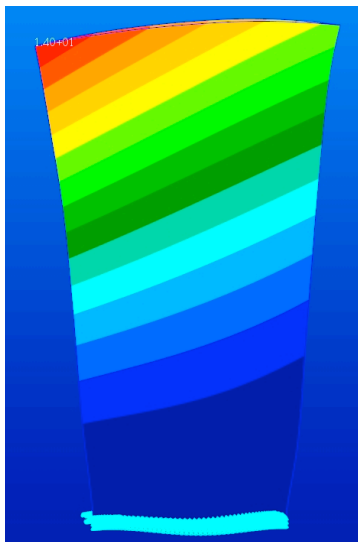


Blade structural model created based on aero design iteration (structural design is in progress)

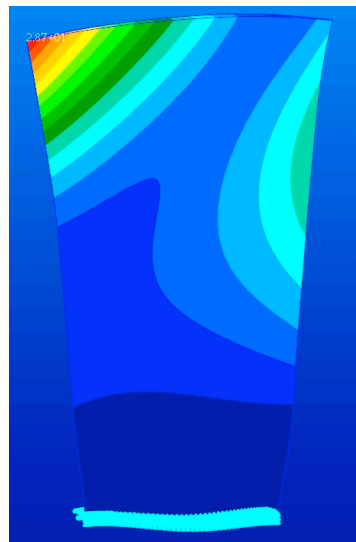
- 8-node brick elements
- 9,782 elements, 15,096 nodes
- 222 nodes at the root constrained



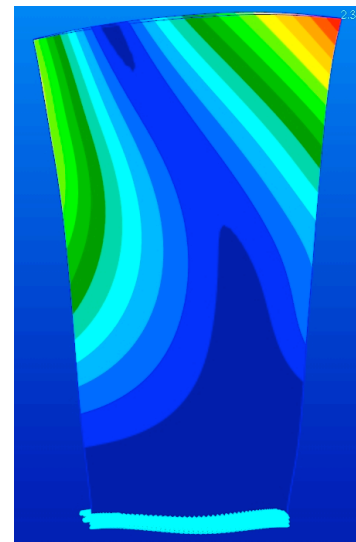
mode 1
63.5 Hz



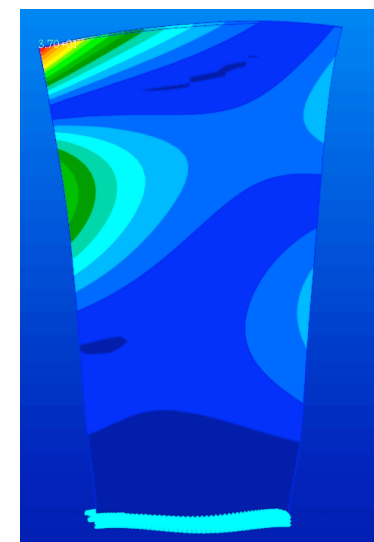
mode 2
156.6 Hz



mode 3
224.8 Hz



mode 4
346.6 Hz

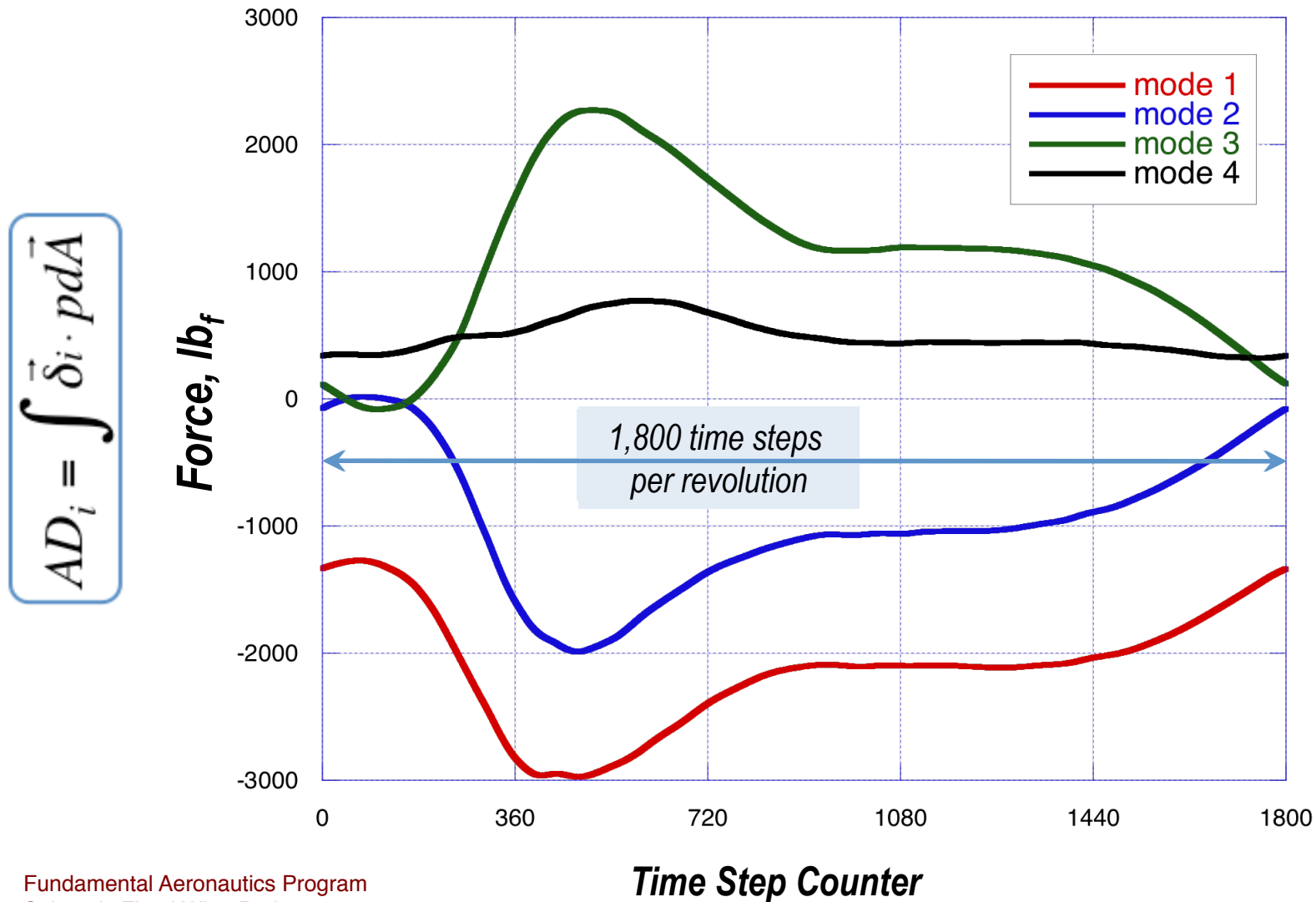


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Blade Vibration Modes or Modal Displacements

Modal Force

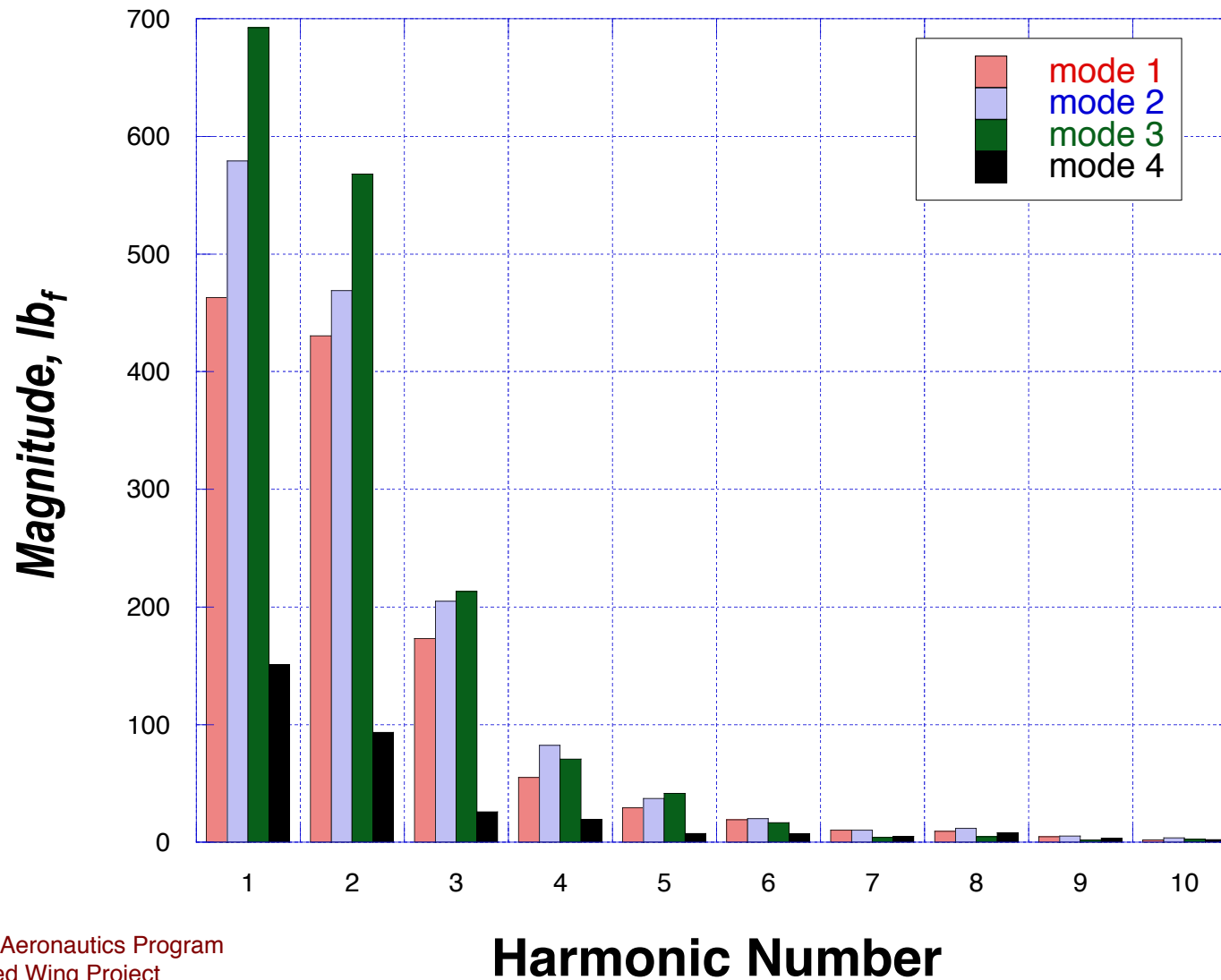
Time history over one rotor revolution



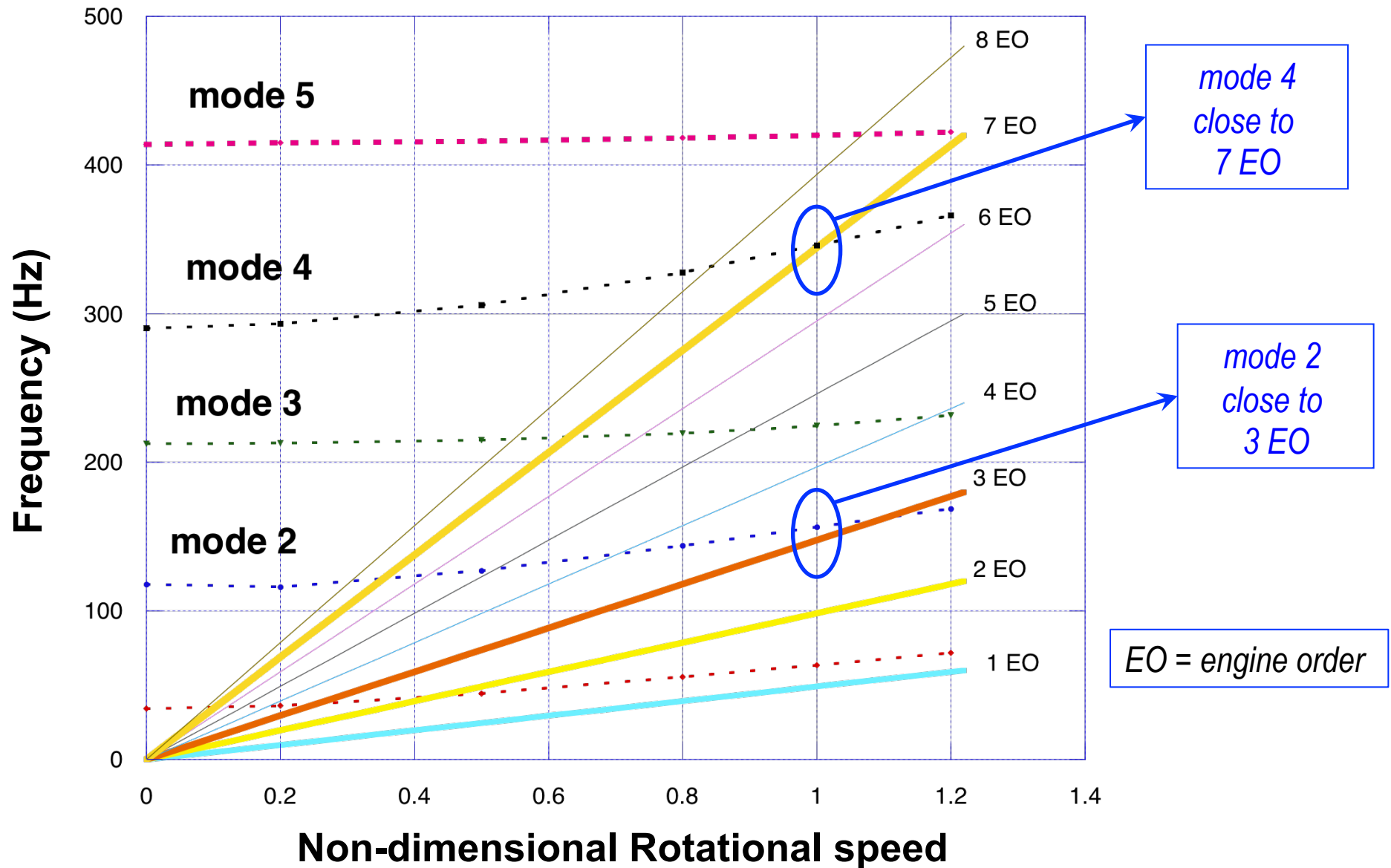
Modal Force



Fourier components



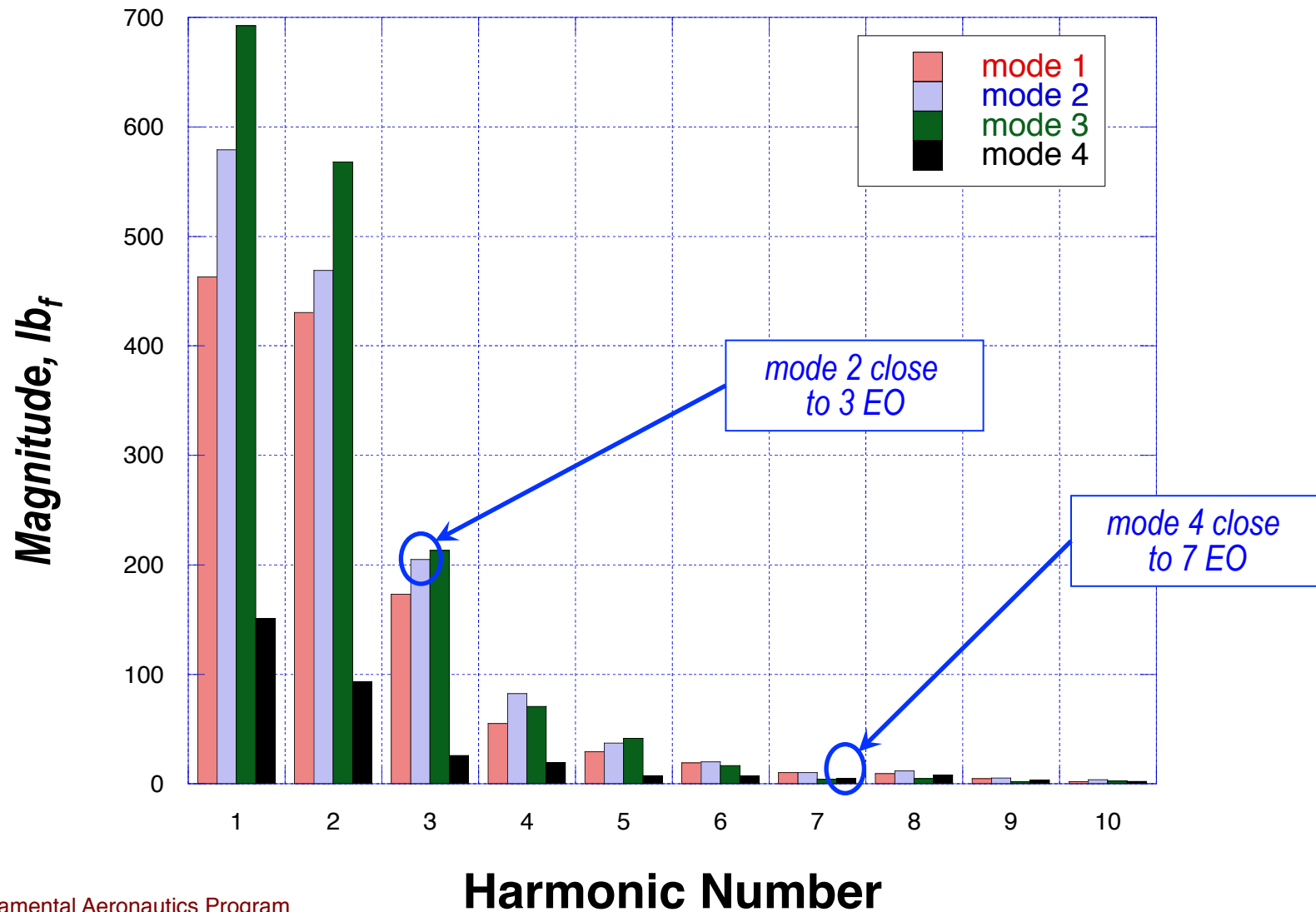
Campbell Diagram



Modal Force



Fourier components



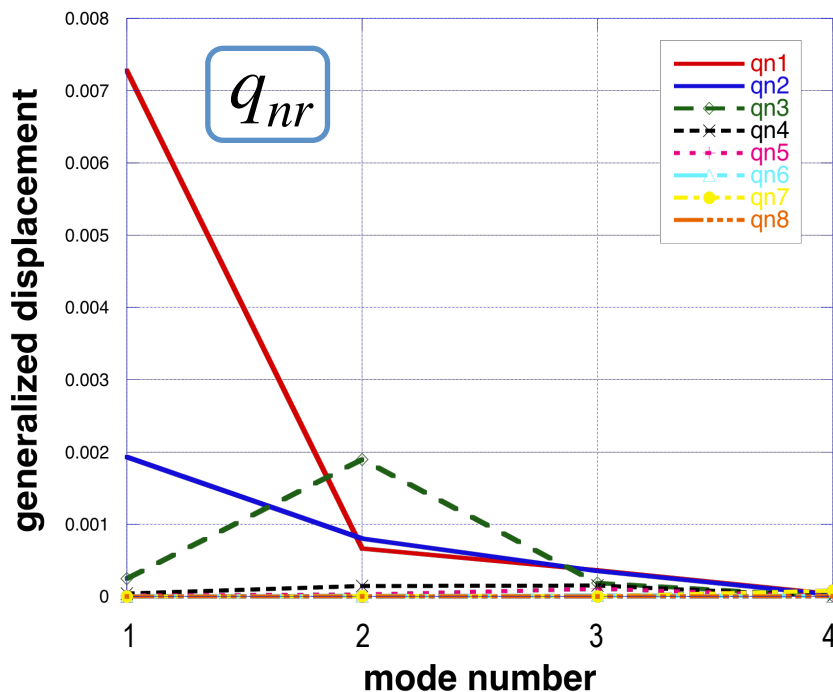
Forced Response – Vibration Amplitude and Dynamic Stresses



- Dynamic stresses are required to determine fatigue characteristics (Goodman diagram)

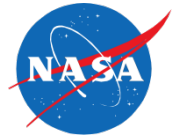
$$\{q_{nr}\} = \left[[K_n] - \omega_r^2 [M_n] \right]^{-1} \{AD_{nr}\} \quad \text{for } n^{\text{th}} \text{ mode, } r^{\text{th}} \text{ harmonic}$$

dynamic stress $\sigma_r = \sum_n s_n q_{nr}$ where s_n is the modal stress



harmonic or engine order	vibration amplitude (inch) at tip t.e.	dynamic stress amplitude (psi)
1	5.5×10^{-2}	273
2	3.0×10^{-2}	290
3	1.9×10^{-2}	666
4	3.1×10^{-3}	308
5	2.6×10^{-3}	169
6	2.7×10^{-4}	33
7	7.0×10^{-4}	427
8	6.0×10^{-5}	19

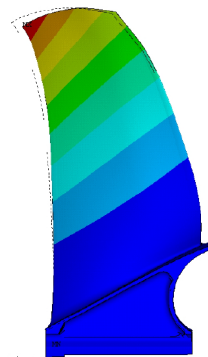
Flow Chart for Flutter Stability Computation



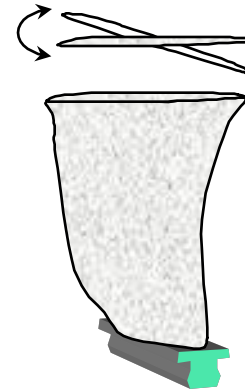
- Aerodynamic damping computation using TURBO-AE



Configuration



Mode Shape



Prescribe Blade Motion

$$\mathbf{X} = \mathbf{X}_0 e^{i(\omega t + \phi)}$$



Calculate Work

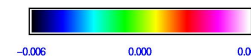
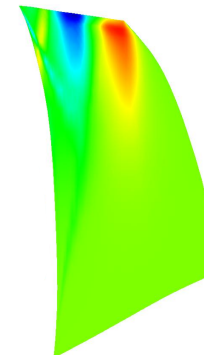
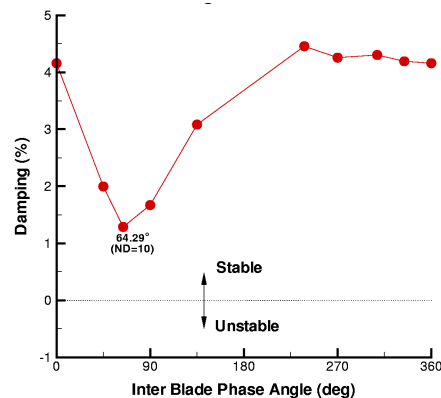
(for all ω and ϕ of interest)

$$W = \oint_{\text{surface}} -p \cdot d\vec{A} \cdot \left(\frac{\partial \vec{X}}{\partial t} \right) dt$$



Calculate Aerodynamic Damping

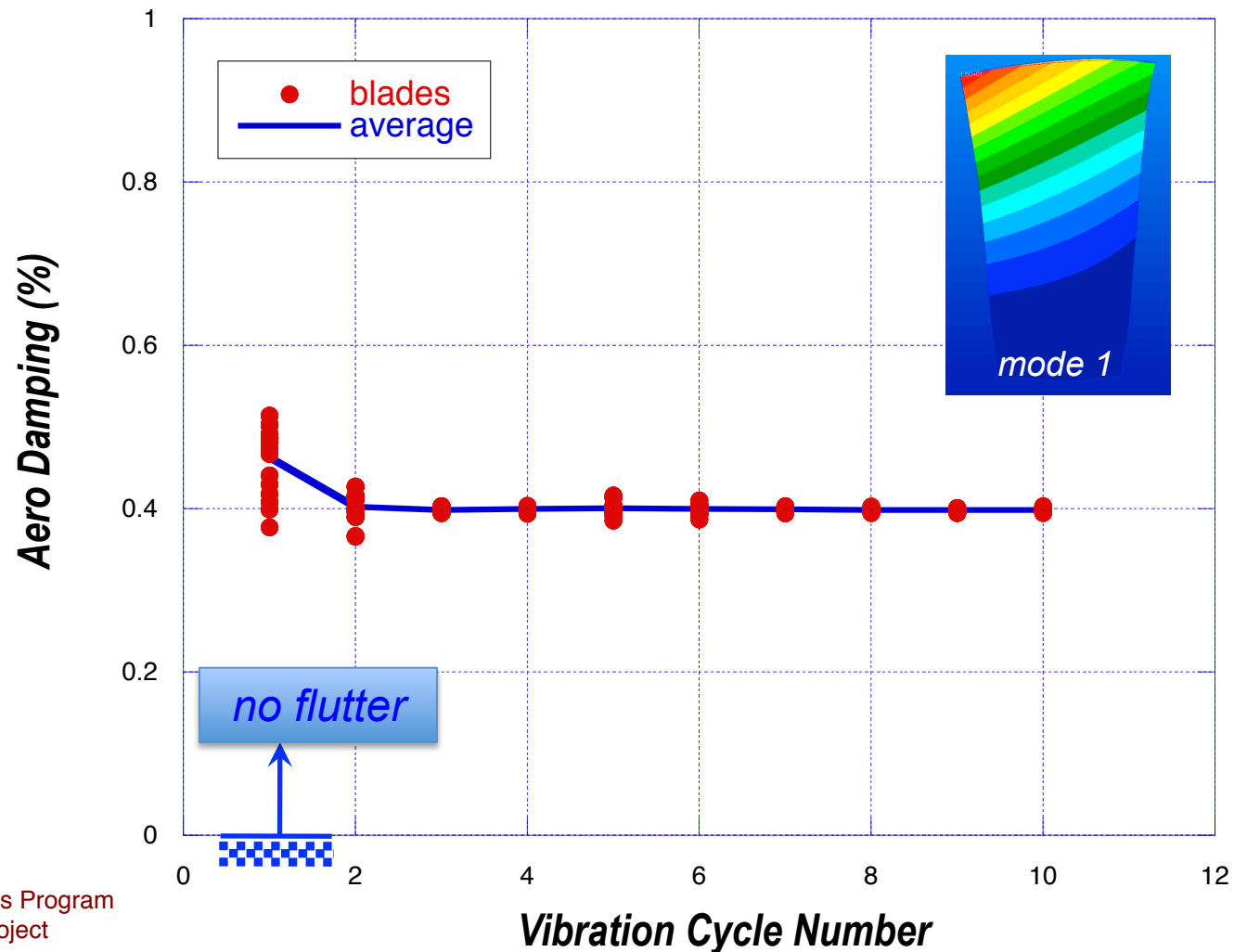
$$\gamma = - \frac{W}{8\pi K_E}$$



Flutter Stability with Clean Inflow

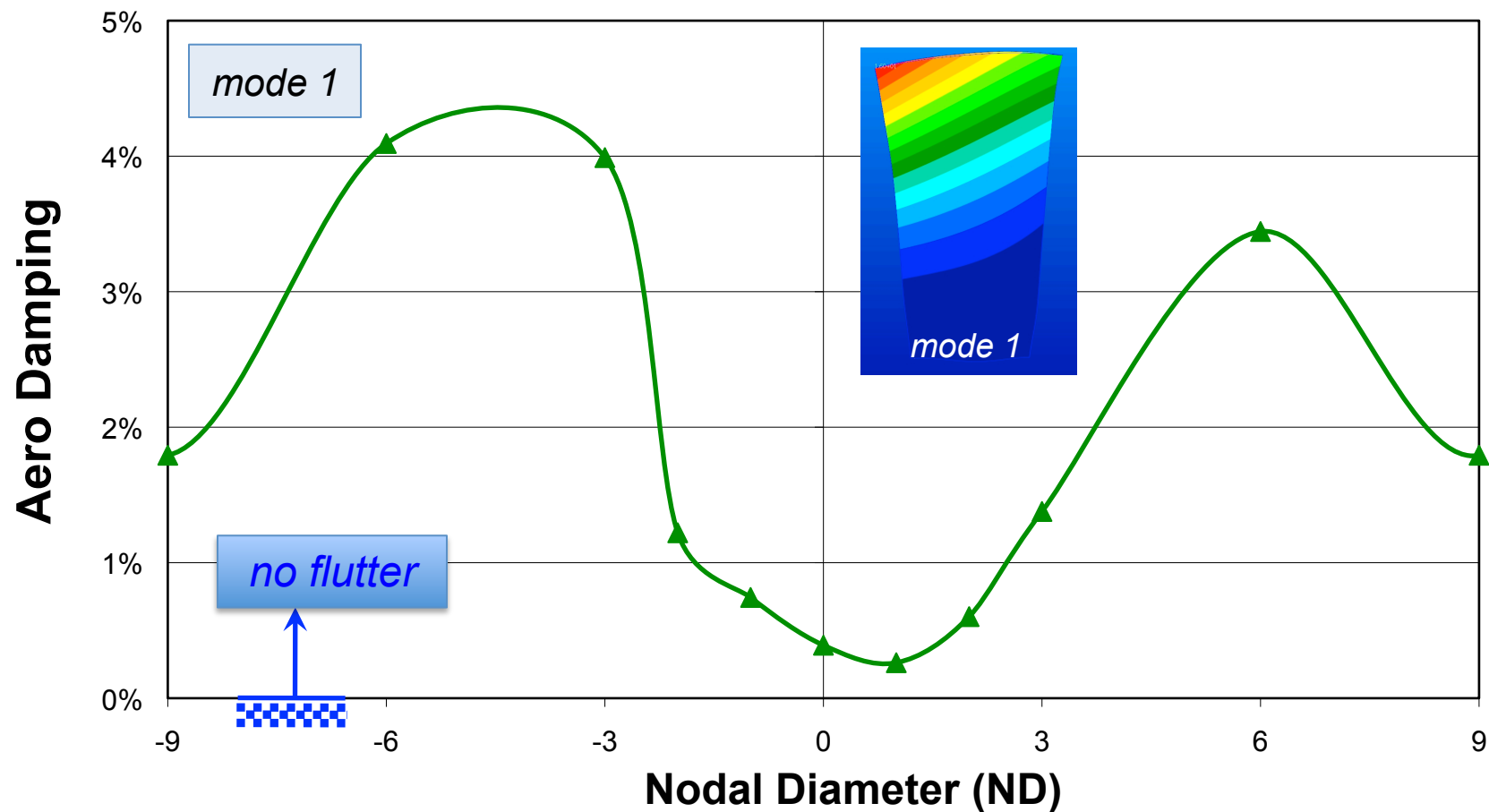


- Design operating speed, mode 1, 0 nodal diameter pattern (all blades in-phase), 18 blade passages (full rotor)



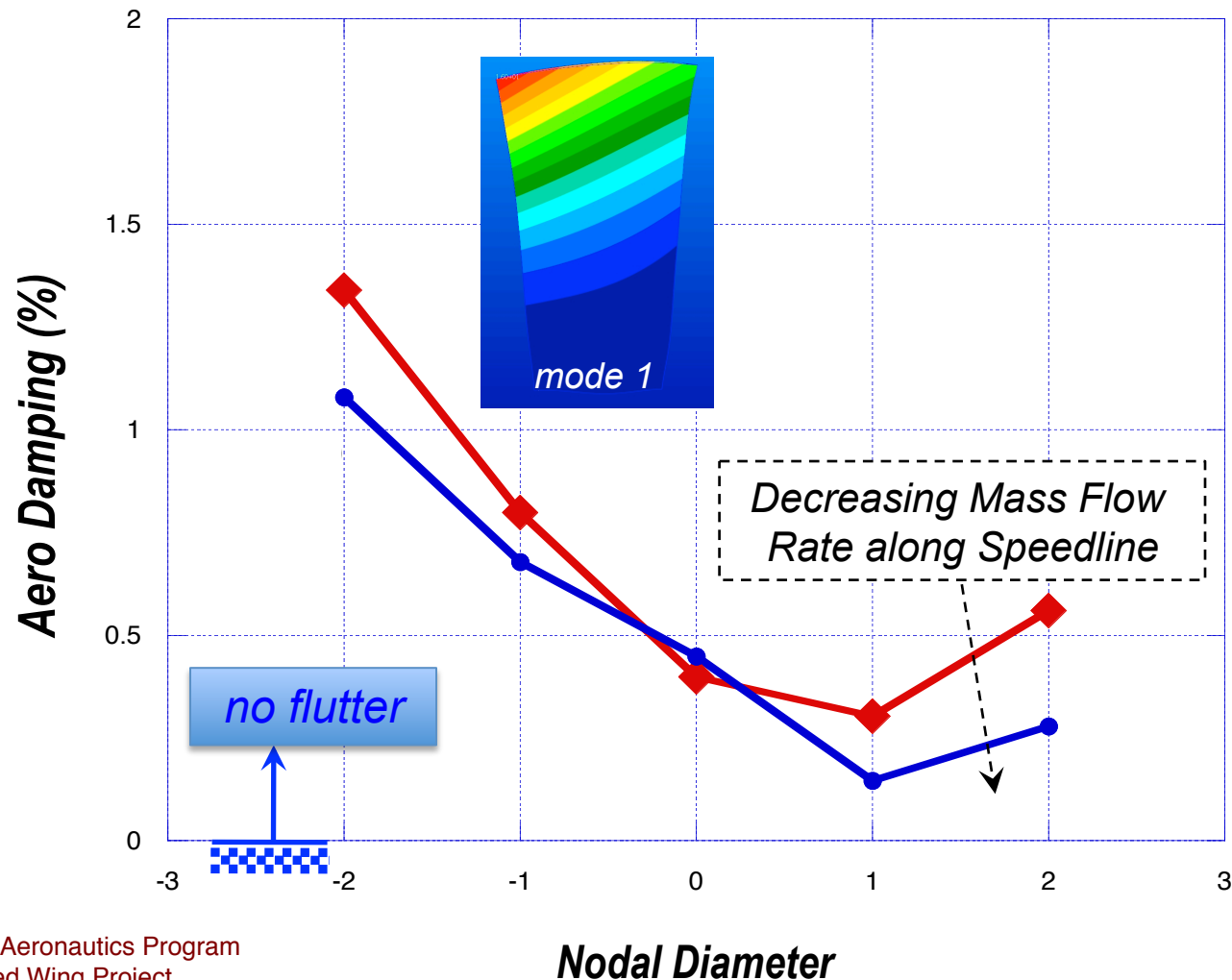
Flutter Stability with Clean Inflow

- Design operating speed, 18 blade passages (full rotor)
- Phase angle of vibration = $360 \times \text{Nodal Diameter} / 18$



Flutter Stability with Clean Inflow

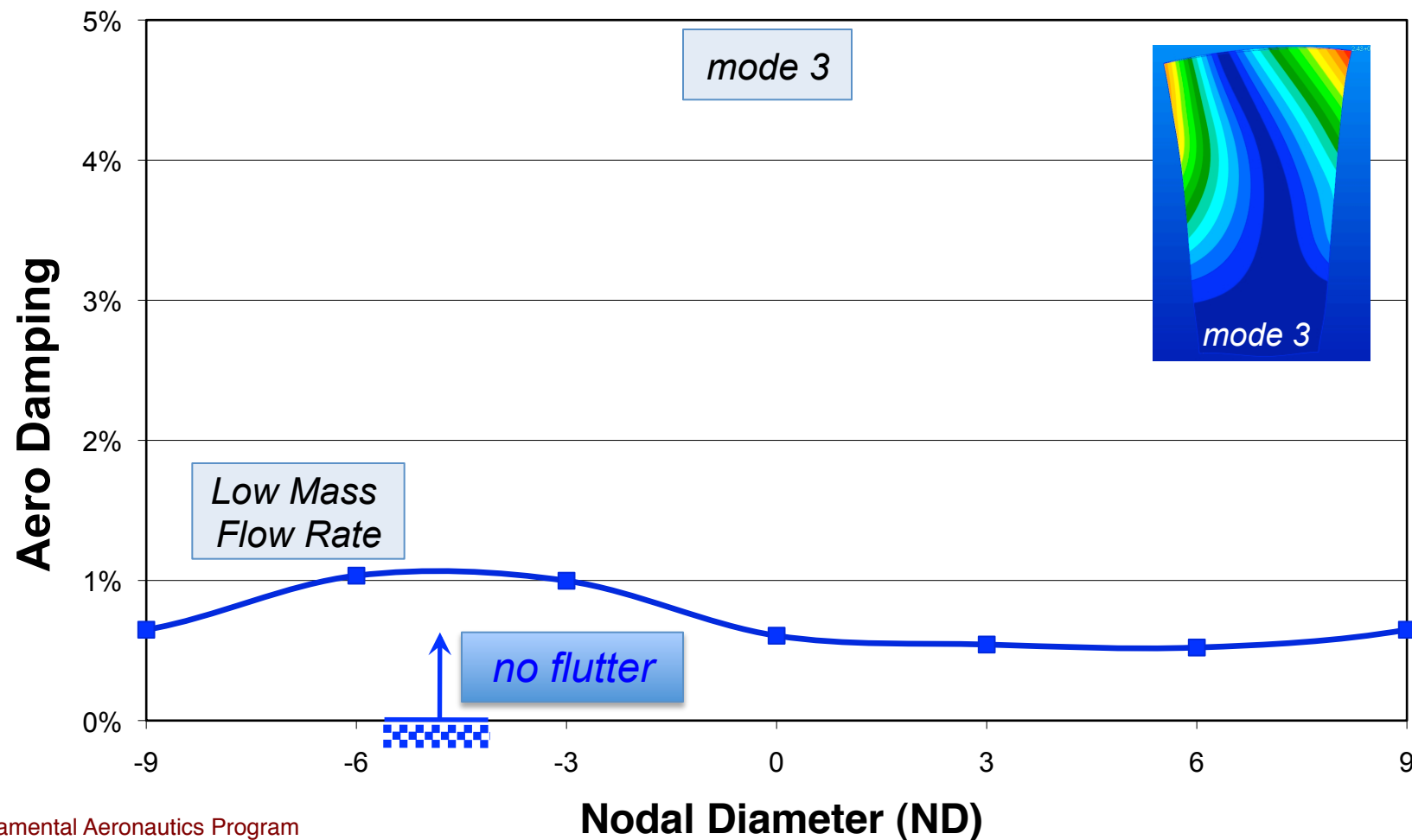
- Design operating speed, 18 blade passages (full rotor)
- Phase angle of vibration = $360 \times \text{Nodal Diameter} / 18$





Flutter Stability with Clean Inflow

- Design operating speed, 18 blade passages (full rotor)
- Phase angle of vibration = $360 \times \text{Nodal Diameter} / 18$





Fast-Running Aeroelastic Analysis

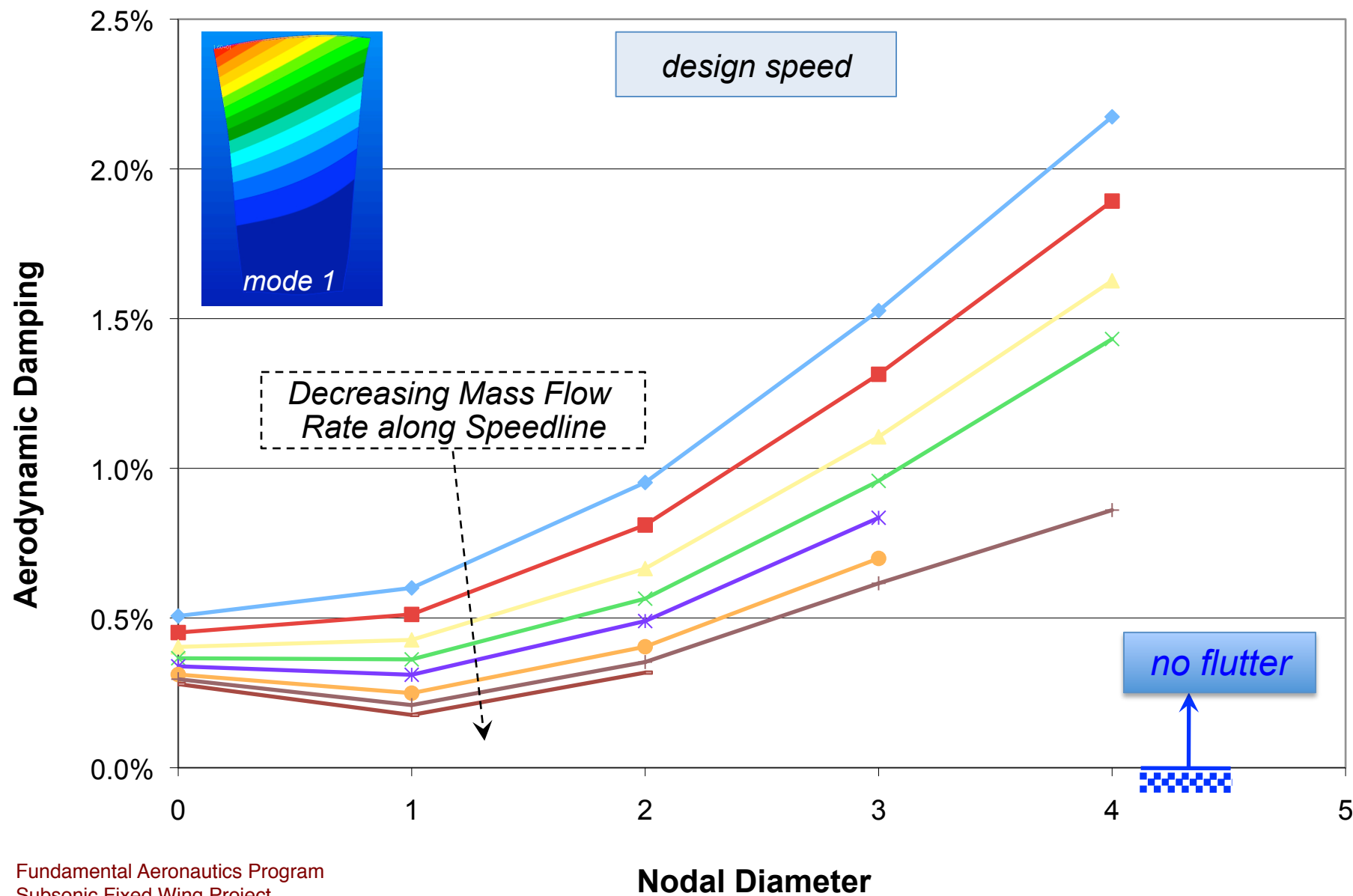
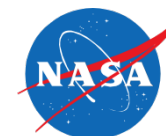
- Harmonic Balance CFD Method
- Fourier series expansion

$$U(x,t) \approx \sum_{n=-N}^N \hat{U}_n(x) e^{jn\omega t}$$

substituted into governing equations and solved for each harmonic component [Hall, 2000]

- Lax-Wendroff method
- 2nd and 4th order smoothing for stability
- Non-reflecting boundary conditions
- Spalart-Allmaras turbulence model
- Eigenvalue analysis to calculate aerodynamic damping

Harmonic Balance Results – Clean Inflow



Flutter Stability with Distorted Inflow



Various Approaches

- Circumferentially average the distorted inflow to obtain an equivalent radial profile; use work-per-cycle analysis
- Select a portion of the inlet distortion to represent a “worst-case” inflow condition that is used at all circumferential locations; use work-per-cycle analysis
- Prescribe blade vibrations and distorted inflow; use work-per-cycle analysis; average the results over all blades, and over multiple blade vibration cycles
- Use tightly-coupled aeroelastic analysis with distorted inflow; blade vibrations are determined as part of the computations; post-process time history to estimate average damping over all blades and multiple vibration cycles



Flutter Stability with Distorted Inflow

Current Preferred Approach

- Prescribe blade vibrations and distorted inflow
- Use work-per-cycle analysis
- Average the results over all blades, and over multiple blade vibration cycles

$$Work = \oint_{cycle} \int_{surface} -p \cdot d\vec{A} \cdot \left(\frac{\partial \vec{X}}{\partial t} \right) dt$$

Unsteady pressure includes effect of

1) inlet distortion

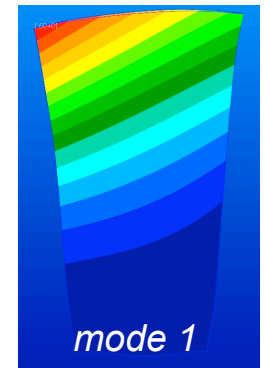
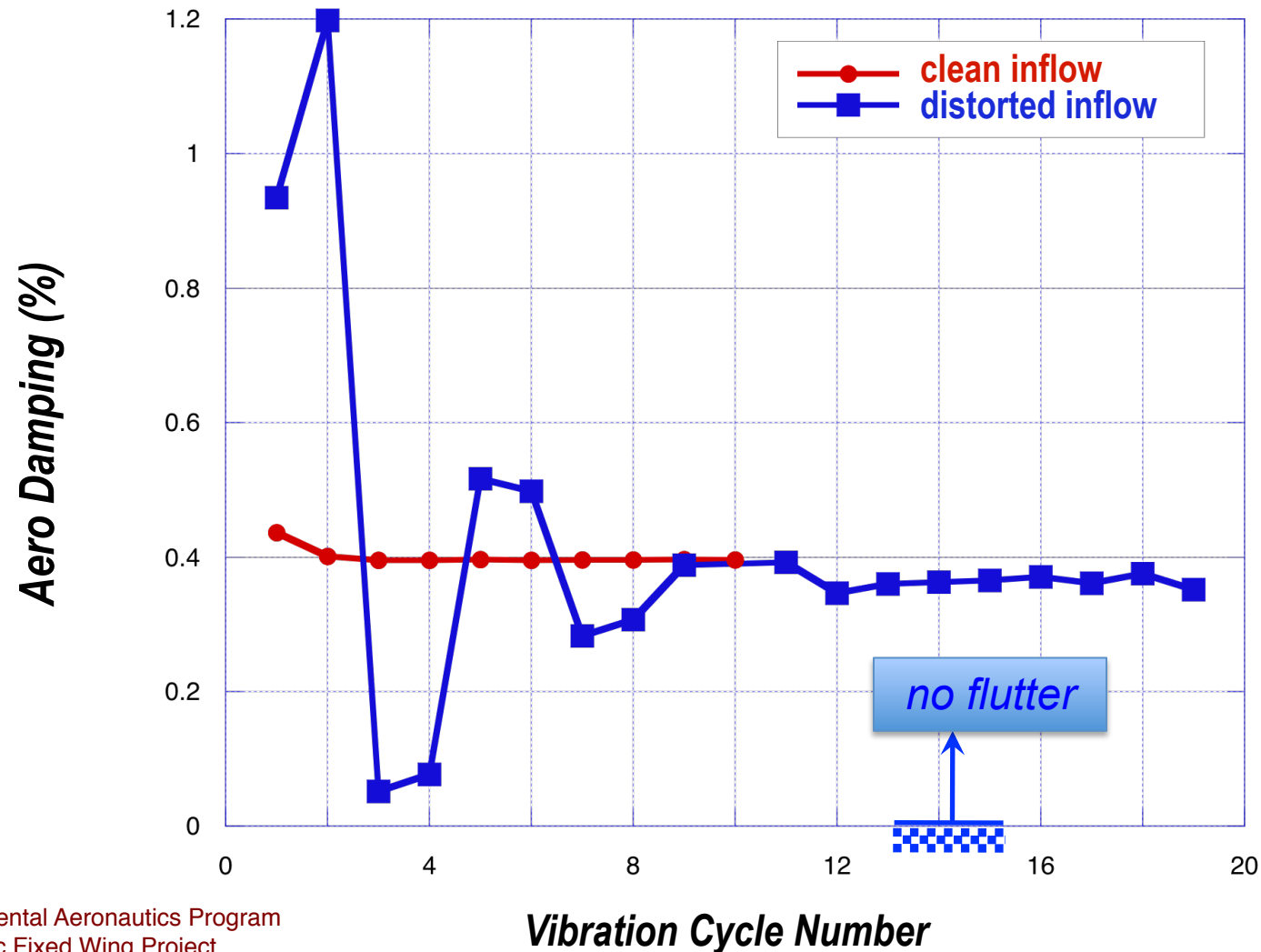
2) blade vibration



*isolate this component to
assess flutter stability*

Flutter Stability with Distorted Inflow

- Design operating speed, mode 1, 0 nodal diameter pattern (all blades in-phase), 18 blade passages (full rotor)



Summary



- Created structural model based on aero design iteration and computed structural dynamics characteristics
- Performed aeromechanical analysis of design iteration
- Performed fan flutter analysis with clean inflow at design speed – no flutter encountered at conditions analyzed; additional work needed at part-speed conditions
- Performed distorted inflow analysis for forced response vibrations to determine dynamic stress at design speed – additional work needed at on-resonance conditions near design speed
- Performed initial analysis with blade vibrations and distorted inflow to estimate flutter stability – additional flutter analyses needed for other vibration modes and operating conditions



Future Work

- Extend computational domain to include fan exit guide vanes in the unsteady aerodynamics analysis
- Perform aeromechanical analysis on updated fan stage design with non-axi-symmetric exit guide vanes
- Perform aeromechanical analysis on final inlet-fan design to ensure safe wind-tunnel test
- Develop tightly-coupled aeroelastic analysis capability in TURBO for more detailed analysis of blade vibrations with distorted inflow
- Develop inlet-fan coupled aeroelastic analysis capability

